

## SMG 10/15/25

# High performance machines for plastic strapping



SMG 10/15



SMG 25

### Customer benefits

#### Characteristics

Up to 70 cycles per minute

Touch Panel

Simple technology, few moving parts

Constant strap tension

Ergonomically positioned dispenser

Machine, strap and after-sales service as a total package

#### Customer benefits

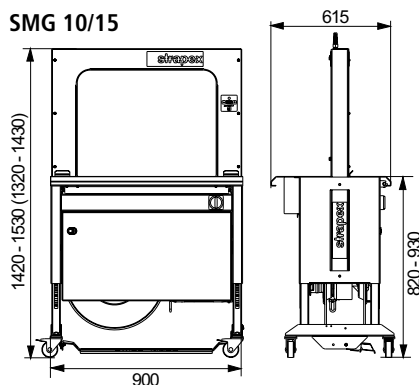
- Fast strapping
- Strap tension easily adjustable
- No overhanging operating functions
- All operating functions using foot pedal
- Reliable, also in continuous operation
- Easily accessible (without tools)
- For small to large packages
- For soft and hard products
- Simple and rapid coil change
- Strapex – your solution provider

## Specifications

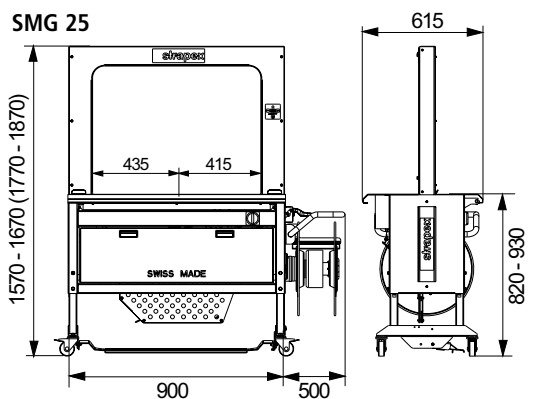
Machines	SMG 10	SMG 15	SMG 25
	5/6 mm	9/12 mm	9/12 mm
<b>Standard equipment</b>			
Adjustable working height			
Four castors, with two braked			
Closed strap arch system			
Heat seal			
Automatic strap threading device			
Automatic strap end ejection			
Foot pedal			
Touch Panel with additional strap tension "Soft"			
Automatic strap loop ejection for cycles without product			
Cycle counter			
Electrical supply cable, 5 m			
Dispenser: position	Integrated	Integrated	Side mounted
<b>Technical data</b>			
Max. cycles	70/min.	65/min.	60/min.
Arch dimensions (width x height)			
– 500 x 400 mm	5/6 mm		
– 650 x 500 mm	5/6 mm	9/12 mm	
– 850 x 650 mm			9/12 mm
– 850 x 850 mm			9/12 mm
– 1250 x 500 mm			9/12 mm
– 1250 x 850 mm			9/12 mm
– 1550 x 500 mm			9/12 mm
Working height	820–930 mm	820–930 mm	820–930 mm
Electrical supply	230 V, 50 Hz	230 V, 50 Hz	230 V, 50 Hz
Strap tension, up to	300 N	450 N	450 N
Weight	170 kg	170 kg	190 kg
Room temperature	10–40°C	10–40°C	10–40°C
Relative humidity of air	10–65%	10–65%	10–65%
<b>Plastic strap (PP)</b> Width	5 mm	372.605.585	
	9 mm		371.609.555
	12 mm		371.612.540
Strap coil, inside/outside Ø	200/430 mm	200/430 mm	200/430 mm
<b>Packages</b> Min. width / Max. weight	100 mm / 35 kg	100 mm / 35 kg	100 mm / 35 kg
Second foot pedal	•	•	•
Foot switch with protection cover			•
Bundle stops	•	•	•
Cycle start triggered by photocell (on table)	•	•	•
Hold down device			•
Roller table		•	•
Signal lamp			•
Working height 670–830 mm			•
Interface			•

## Options

SMG 10/15



SMG 25



## Highlights



### Exceptionally easy operation

Strap tension adjustable with press button (+/-)

Strap tension "Soft" for delicate products



### Easy fault clearance without tools



### Lightweight strap for cost effective strapping

New technology allows use of thin or narrow 5 mm strap as alternative to 9/12 mm



### Minimum maintenance requirement without tools



### Robust, compact design

Easily accessible (without tools), simple and rapid coil change

## Options

### CT Version (Cold and Tropic Environment) SMG 10/15/25

Room temperature:

5–40°C

Relative humidity of air:

10–85%

- Rust-free feet and guide rolls
- Rust-free table
- Basic frame with special colour treatment



### Cycle start triggered by photocell

for single, double or multiple strapping



### Second foot pedal

for operation on both sides



### Hold down device

for compressing packages and loose bundles



### Foot switch with protection cover



### Roller table

for easy handling of heavy parcels



### Bundle stops

for precise positioning of loose packages



### Signal lamp

Triple or quadruple



### Interface

for integration into existing production lines

# Strapex worldwide



- Own development and production
  - Hand tools
  - Machines/Installations
  - Strap
- Own sales and service organisations
- Independent sales and service partners worldwide

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